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Invoice: 115W23079
Date / Hour: 6/4/2021 12:57:25PM
Repair Order: 23079
Customer: 25867
Branch: 115
Total Invoice: \$ 1,971.34
1 - COD
Page 1 of 3

Customer P/O: bwalls Orig R/O: 0 Completion Date: 05/26/2021
Unit Number: 001 Model Year: 2005 Make/Model: Kenworth W900
Type: Truck VIN: 1XKWDB9X15J102584 Meter: 742183 Miles
Task: 1 002-022-000 Check & Advise - Check 22 Inspection Department: Service

Complaint: PERFORM VISUAL INSPECTION PER CHECK 22 INSPECTION SHEET

- | | |
|--|---|
| <input type="checkbox"/> Starter - Check operation | <input type="checkbox"/> Mud Flaps & Brackets - Check |
| <input type="checkbox"/> Gauges - Check charge rate | <input type="checkbox"/> Engine - Check for oil leaks |
| <input type="checkbox"/> Clutch - Check adjustment | <input type="checkbox"/> Cooling System - Check for leaks |
| <input type="checkbox"/> Check for air leaks | <input type="checkbox"/> Belts - Check all |
| <input type="checkbox"/> Body/Paint - Check | <input type="checkbox"/> Exhaust System - Check |
| <input type="checkbox"/> A/C & Heater - Check controls | <input type="checkbox"/> Air Intake System - Check |
| <input type="checkbox"/> W/S Wiper/Washer - Check op | <input type="checkbox"/> Wheel Seals - Check for leaks |
| <input type="checkbox"/> Glass & Mirrors - Check | <input type="checkbox"/> Batt Terminals - Check Only |
| <input type="checkbox"/> Horn - Check function/air/elec | <input type="checkbox"/> Steering - Check for free play |
| <input type="checkbox"/> Lights & Reflectors - Check all | <input type="checkbox"/> Suspension - Chk for failed part |
| <input type="checkbox"/> 5th Wheel & Mntng - Chk action | <input type="checkbox"/> Trans & Differ - Check for leaks |
| <input type="checkbox"/> Brake & Chambers - Check | <input type="checkbox"/> Make sure DOT is current |
| <input type="checkbox"/> Driveline - Check | |

PAID

CK# _____
CASH VISA MC DISC

- ☐ Inspection performed and needed repairs noted?
☐ Needed repairs discussed with customer by the Shop Foreman?
☐ Needed repairs authorized by customer?

Correction: PULLED TRUCK INTO THE SHOP AND PERFORMED CHECK 22 INSPECTION. MARKER LIGHT UNDER DRIVERS DOOR INOP. LICENSE PLATE LIGHT INOP. OIL LEAK AT HOSE FOR TURBO OIL RETURN. RIGHT REAR BRAKE CHAMBER SLOTTED INCORRECTLY. FLEX TO DRIVERS SIDE EXHAUST STACK BROKEN, NO MUFFLERS. RIGHT FRONT DRIVE BRAKES OUT OF ADJUSTMENT, MISSING NUT FOR AUTO ADJUSTER. RIGHT FRONT FUEL TANK ISOLATOR BUNCHED UP.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extender Price
Task 1 Subtotals					Parts:	\$0.00
					Labor:	\$0.00
Task 1 Subtotals						\$0.00

Task: 5 000-000-000 Brakes & Air Systems

Department: Service

Complaint: P/S FRONT DRIVE BRAKES NOT INSTALLED CORRECTLY

Cause: CUSTOMER APPROVE ESTIMATE OVER PHONE \$1,969.41

Correction: CHOCK WHEELS AND RELEASE THE BRAKES. ADJUST STEER BRAKES TO SPEC. ADJUST REAR DRIVES TO SPEC. GO TO ADJUST FRONT DRIVE AND RIGHT SIDE HAS A BROKEN AUTO ADJUSTER BRACKET. RIGHT SIDE IS NOT ADJUSTING PROPERLY. ALSO FOUND THE CHAMBER IS WEAK AND HANGING UP AND SLACK IS DIFFICULT TO ADJUST. WORK BRAKE WITH HAND AND FIND IT IS GOING WRONG DIRECTION, HAS THE WRONG S-CAM IN IT. SUBMIT P&A FOR SLACK, CHAMBER, AND S-CAM. MOVE ADJUSTER BRACKET FROM THE RIGHT SIDE TO THE LEFT SIDE AND ADJUST THE LEFT FRONT DRIVE BRAKE TO SPEC. DROVE INTO SHOP, LIFTED UP REMOVED THE LUGS, PARTS ARE SITTING ON THE TABLE BY THE TRUCK
LIFTED FRAME AND REMOVED WHEELS AND THEN REMOVED AIR LINE AND BRAKE CHAMBER AND SLACK REMOVED THEN HUB REPLACED S CAM FOUND THE HUB BEARINGS TO BE PITTED AND TORN UP ALSO FOUND THE SPINDLE TO BE WORN ON BOTTOM ADVISED
REMOVED OLD RACES AND INSTALLED NEW ONES IN HUB CLEANED SPINDLE AND THEN INSTALLED HUB AND TORQUED TO SPEC FOR NEW BEARINGS THEN INSTALLED BRAKES AND NEW SLACK AND NEW CHAMBER INSTALLED DRUM AND CLEANED UP MESS NEEDS WHEEL INSTALLED AND ALL BRAKE ADJUSTED
INSTALLED TIRES AND TORQUED TO SPEC. LET TRUCK DOWN. NOTICED DRIVER SIDE BRAKE CHAMBER LINE WAS RUBBING DRIVELINE. WAS ABOUT WORN THROUGH. IS A HAZARD. ADVISED FORMAN. REMOVED AND WENT TO PARTS FOR NEW LINE. CHAMBER AND CLOCKED TO WHERE THE LINES DONT TOUCH THE DRIVELINE. INSTALLED AND SECURED NEW LINE. AIRED UP TRUCK. ADJUSTED BRAKE. CHECKED DIFF FLUID. WAS GOOD. TEST DROVE. NO ISSUES. RECHECKED DIF FLUID. ALL GOOD. I AND CLEANED UP BAY

** See Last Page for Invoice