



120+ Locations in 19 states, mhc.com

SERVICING DEALERSHIP

SOUTHWEST STERLING, LLC, DBA

MHC KENWORTH/FORD - EL PASO

10901 GATEWAY WEST

EL PASO, TX 79935

1-915-593-2641

REQUEST FOR PO

Customer Number: 196976		Phone: (325) 692-8000	R. O. Number: R00653700286039	
Tax Status	Terms	P.O.#	Service Date	Date Printed
RES	CHARGE	REQUIRED	5/25/2022	6/15/2022



MHC Kenworth Abilene

518 S Access Rd

PO Box 509

Tye TX 79563-2336

REQUEST FOR PO

Serial Number	Unit Number	Make / Model	Year	License Number	Mileage
1XKWD49X4HJ169230	500927	Kenworth/WV900	2017		702901

OPERATION 1

COMPLAINT: VEHICLE INSPECTION
VMRS CODE: 05-999-999-999-06-00
CORRECTION: INSPECT-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE

Labor Total -- .00
Total Operation 1 -- .00

OPERATION 2

COMPLAINT: LOST OIL PRESSUE, JUST HAD OVERHEAD
VMRS CODE: 01-999-999-000-09-00
CORRECTION: TROUBLESHOOTING-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE
-CONNECTED TO ENGINE ECM THROUGH INSITE (CART-20)
-SAVED IMAGES TO W:
-ACTIVE FAULTS:
143 @ 2 COUNTS / 3 HRS AGO
-LOGGED FAULTS:
212 @ 2 COUNTS / 3 HRS AGO
-CONNECTED MECHANICAL GAUGE AND CRANKED UNIT
-MEASURED OPSI AT MECHANICAL GAUGE AND INSITE
-DRAINED OIL
-FOUND MINOR METAL SHAVINGS ON OIL
-REMOVED OIL PAN
-FOUND STIFFENER PLATE AND BOLTS INSIDE PAN
-FOUND P/U TUBE LAYING IN PAN
-REMOVED 3/4/5 MAIN BEARING CAPS
-FOUND LIGHT SCRATCHING ON MB CAPS AND CRANK
-REMOVED OIL PUMP
-NEED TO OPEN AND INSPECT O/PUMP AND 3/4 ROD BEARINGS
-PARTS SITTING ON LEFT SIDE OF TRUCK DISASSEMBLED OIL PUMP
AND FOUND SCORING ON HOUSING, GEARS AND PRESSURE RELIEF
VALVE, REMOVED #2 ROD CAP AND FOUND SAME DAMAGE AS CRANK,
REMOVED OIL FILTER AND FOUND METAL IN OIL, MADE ESTIMATE FOR
NEW ROD BEARINGS, MAIN BEARINGS, PISTON COOLING NOZZLES, OIL

CONTINUED



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REQUEST FOR PO

Customer Number: 196976		Phone: (325) 692-8000	R. O. Number: R00653700286	
Tax Status	Terms	P.O.#	Service Date	Date Printed
RES	CHARGE	REQUIRED	5/25/2022	6/15/2022

OPERATION 2

COOLER AND OIL PUMP. -CONTINUED REPAIRS
-CUT OPEN OIL FILTER AND INSPECTED FOR METAL DEBRIS
-METAL DEBRIS WAS PRESENT
-QUOTED ADDITIONAL PARTS FOR REPAIRS (OIL COOLER, OIL COOLER THERMOSTAT AND RELATED GASKETS
-REMOVED OIL PAN
-REPLACED MAIN AND ROD BEARINGS
-TORQUED ROD CAP BOLTS (52 LBFT + 60*)
-TORQUED MAIN CAP BOLTS (110 LBFT + 180*)
-PLACED OIL PAN BACK ON TO KEEP DIRT OUT
-PLACED REMAINING PARTS RECEIVED IN DRIVER SIDE OF CAB
CLEANED OIL PUMP SHIMS AND BOLTS, INSTALLED NEW OIL PUMP WITH SHIMS AND TORQUED OIL PUMP BOLTS TO 41 FTLBS, CLEANED STIFFENER PLATE AND BOLTS, INSTALLED PLATE AND TORQUED BOLTS TO 50 FT LBS AND THEN ADDITIONAL 60 DEGREES, INSTALLED PICK UP TUBE AND TORQUED BOLTS TO 35 FT LBS, NEED TO INSTALL OIL PAN WITH NEW GASKET DUE TO OLD ONE BEING DAMAGED LEFT ALL PARTS INSIDE DRIVERS SEAT, DID NOT REPLACE COOLING NOZZLES, NEED TO REMOVED STIFFENER PLATE AND REPLACE COOLING NOZZLES AND RE INSTALL PLATE AND INSTALL OIL PAN, TRUCK ALSO NEEDS OIL COOLER REPLACED, LEFT OIL COOLER INSIDE TRUCK REMOVED STIFFENER PLATE, REPLACED ALL 6 OIL COOLING NOZZLES AND TORQUED TO 48 FTLBS, THEN INSTALLED STIFFENER PLATE AND TORQUED DOWN BOLTS TO 50 FTLBS AND 60 DEGREES FINAL STEP, INSTALLED OIL PAN WITH NEW GASKET AND APPLIED SILICONE TO 4 CORNER OF BLOCK, TORQUED BOLTS TO 41 FTLBS. NEED TO FILL ENGINE WITH OIL. DRAINED COOLANT, REMOVED AIR FILTER PIPING, CAC PIPES, EXHAUST DOWN PIPE, TURBO COOLANT LINES AND ELECTRICAL CONNECTORS, TURBO OIL DRAIN, REMOVED TURBOCHARGER, REMOVED EGR COOLER, OIL COOLER PLATE, REMOVED OIL COOLER AND OIL THERMOSTAT, CLEANED OIL COOLER PLATE, INSTALLED NEW OIL COOLER AND TORQUED TO 20 NM, CLEANED OIL THERMOSTAT AND REINSTALLED IT, INSTALLED OIL COOLER PLATE WITH NEW GASKET AND TORQUED TO 35 FTLBS, EGR COOLER, AND TURBOCHARGER WITH FRESH GASKETS AND O RINGS, NEED TO INSTALL DOWN PIPE, CAC PIPING, EGR COOLER COOLANT LINE, CONNECT ELECTRICAL CONNECTOR, FILL ENGINE WITH OIL AND COOLANT INSTALLED EXHAUST DOWNPIPE, CAC PIPING, ZIPTIED ELECTRICAL CONNECTORS, FILLED ENGINE WITH OIL AND FILLED COOLING SYSTEM, INSTALLED DRIVELINE WITH NEW BOLTS AND TORQUED TO 125 FTLBS, CLEARED CODES, STARTED REGEN AND FINISHED SUCCESSFULLY NEEDS ROADTEST.

Labor Total -- 3,1

2882087CUM	SET-ROD BEARING	6	98.53
5406110CUM	KIT-MAIN BEARING	1	357.88
3695041CUM	GASKET-TURBOCHARGER	1	13.59
4298975CUM	*NUT, LOCK	4	8.76
4298242CUM	STUD	4	15.78
3104230CUM	GSK, VLV	2	38.61
3683814CUM	SEAL, O RING	2	2.63
RF1135298	BRK CLEANER	4	2.55
07447MMM	PADS 3M SCOTCH-BRITE	1	.98



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REQUEST FOR PO

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RES	CHARGE	REQUIRED	5/25/2022	6/15/2022

OPERATION 2

LF14000NNFLG	FILTER	1	52.84	52.84
4965487CUM	CORE-COOLER	1	508.51	508.51
RX5680039RXCUM	PUMP, LUBRICATING OIL	1	617.52	617.52
CX5680039RXCUM	NUMP, LUBRICATING OIL	1	132.25	132.25
3688791CUM	NOZZLE-PISTON COOLING	6	27.85	167.10
4026684CUM	GASKET, OILISX	1	231.98	231.98
RF1135298	BRK CLEANER	2	2.55	5.10
3689755CUM	GASKET, LUB OIL CLR HSG	1	90.29	90.29
4973532CUM	GASKET-CORE OIL COOLER	2	8.83	17.66
3678925CUM	O-RING	2	6.33	12.66
3683814CUM	SEAL, O RING	2	2.63	5.26
3683607CUM	SEAL, MOLDE.	1	4.42	4.42
3957131CUM	SEAL, O RIN.	3	1.87	5.61
4934279CUM	*WASHER, SE.	6	4.32	25.92
3627695CUM	SEAL O-RING	1	7.54	7.54
3684284CUM	*WASHER, SE.	2	6.82	13.64
4934278CUM	WASHER SEALING	2	3.08	6.16
3678762CUM	SEAL-GROMMET	1	19.65	19.65
3089025CUM	SEAL, O RIN.	1	12.05	12.05
RF2866636	GASKET AFM DEVICE 4.62	2	7.29	14.58
LF14000NNFLG	FILTER	1	52.84	52.84
5264570CUM	GASKET, OIL.	1	3.43	3.43
3682826CUM	SEAL, GROMMET	2	3.17	6.34
7884-250FX	ELBOW-RUBB ER SILICONE	1	64.70	64.70
500010047	ROTELLA T510W30 SYTHET	11	19.77	217.47
500010047	ROTELLA T510W30 SYTHET	3	19.77	59.31
RF1135298	BRK CLEANER	1	2.55	2.55
K1T-RPL25-20	HARDWARE-RPL CP	1	25.94	25.94
			Parts Total --	3,537.79
			Total Operation 2 --	6,694.22

OPERATION 3

COMPLAINT: TOWED IN
VMRS CODE: 01-999-999-000-09-00
CORRECTION: TROUBLESHOOTING-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE
TOW IN

Labor Total -- 156.25

SUBLET LABOR TOWING PO#1795295

1 2,250.00 2,250.00

Parts Total -- 2,250.00

Total Operation 3 -- 2,406.25

CONTINUED



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EL PASO, TX 79935
1-915-593-2641

REQUEST FOR PO

Customer Number: 196976 Phone: (325) 692-8000

R. O. Number: R00653700286039

- * MHC IS CERTIFIED FOR CATERPILLAR, CUMMINS AND MX *
- * OVERHAULS/WARRANTY REPAIRS *
- * MHC OFFERS PARTS AND SERVICE FOR ALL MAKES OF TRUCK *

REPAIR ORDER SUMMARY		AMOUNT
Labor Total		3,312.68
Parts Total		3,537.79
Sublet		2,250.00
Shop Supplies		397.52

TOTAL DUE

9,497.99

REMIT TO:

P.O. BOX 879269
KANSAS CITY, MO 64187-9269

